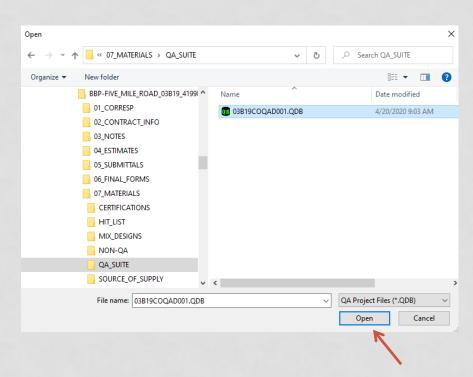
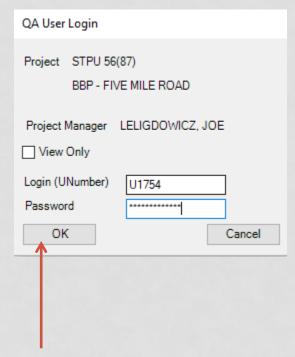
QA TRAINING MDT BILLINGS DISTRICT

CONCRETE – CLASS GENERAL

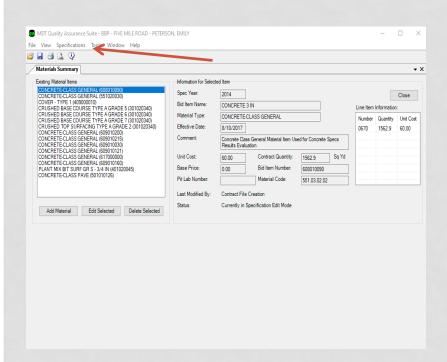
PRESENTED BY: EMILY PETERSON, DISTRICT ENGINEERING OFFICER



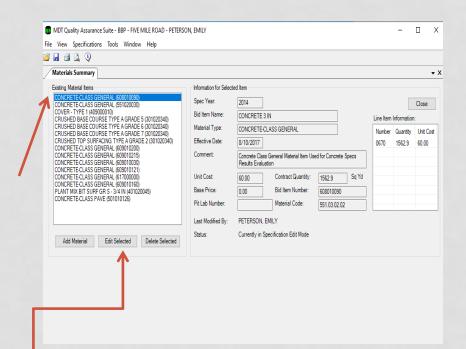
Navigate to the file you want to setup.
It should be located under the projects
Materials folder, QA Suite. Click Open



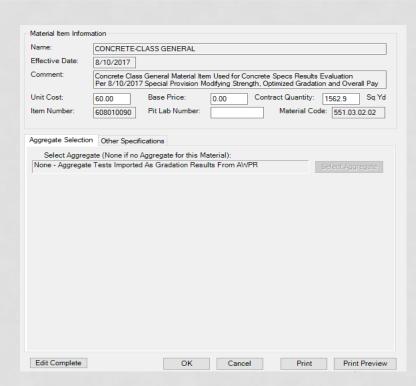
 Login using the same credentials as you use to log into the computer and click ok.



To begin setting up the specific materials. Click on Specifications, then Materials Summary. You will see a list of all the possible materials for the project.

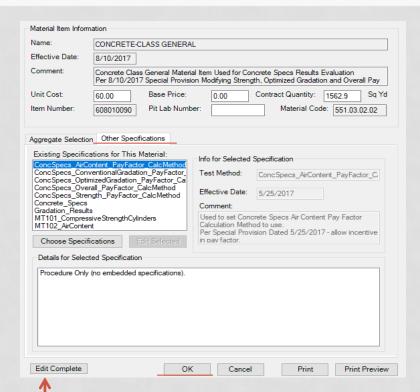


 Choose the Material you would like to set up. This example will show setting up Concrete – Class General – Concrete 3 In. Click Edit Selected.

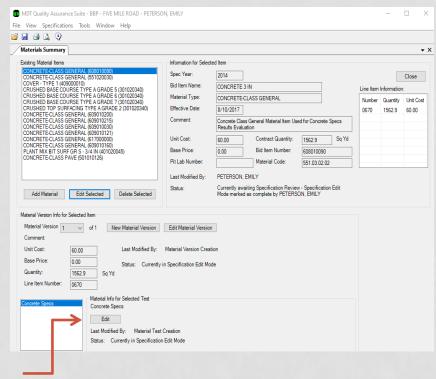


Verify that the information is correct.

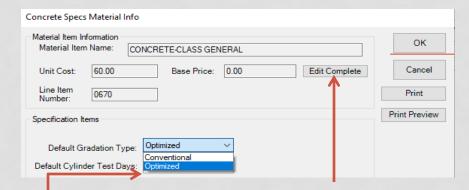
*Note: If you did the setup correctly everything should be accurate and you can just click edit complete.



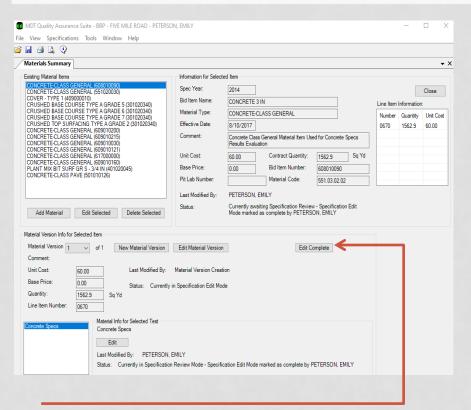
- Choose Other Specification and verify that the information is correct.
- Then choose Edit Complete and then click ok.



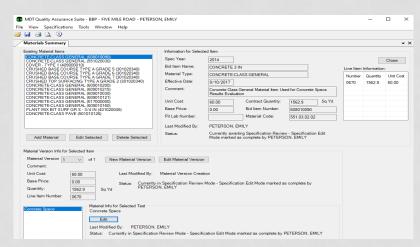
 Under Material Info for Selected Test Click Edit



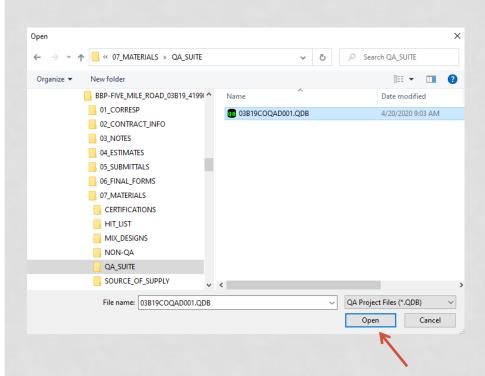
Verify the information is correct and choose the correct Gradation Type from the approved mix design. For this example, we are choosing Optimized. The click Edit Complete and then OK.



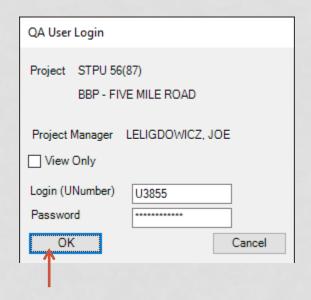
 Verify that everything is correct under the Material Version Info for Selected Item and click Edit Complete.



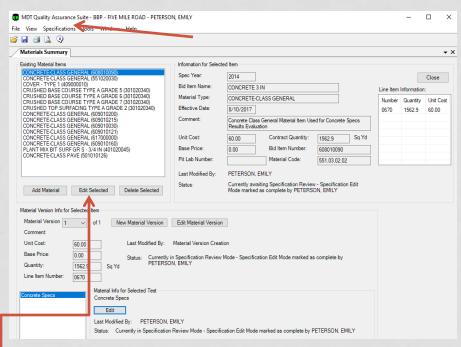
- This material is now awaiting specification Review (Locking).
- QA has a two-person setup process which means a different person must log in and review the specification setup and lock the material, so it is ready for data entry.
- Click save and exit QA.



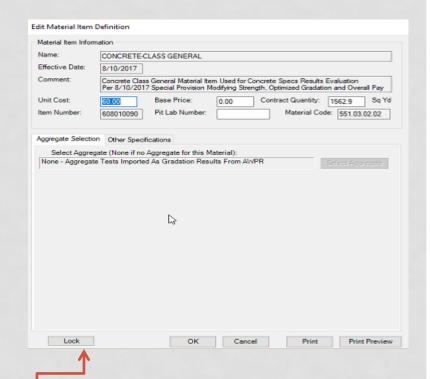
 Navigate to the file you want to lock. It should be located under the projects Materials folder, QA Suite. Click Open



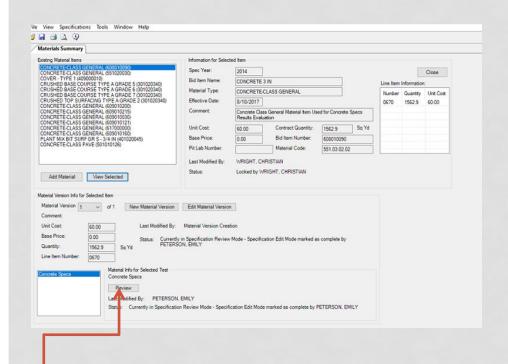
Login using the same credentials as you use to log into the computer and click ok. Remember to Lock QA it must be a different person than who set it up.



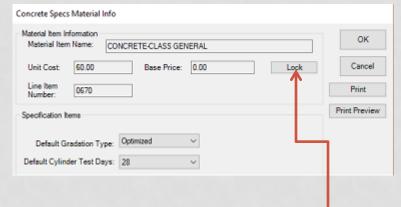
To begin locking the specific materials. Click on Specifications, then Materials Summary. You will see a list of all the possible materials for the project. Choose the material that is ready for locking. Then Click Edit Selected.



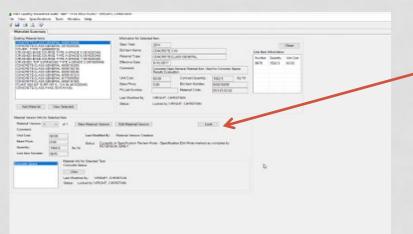
- After reviewing that all information is correct, click lock and then click ok.
- Then click save.



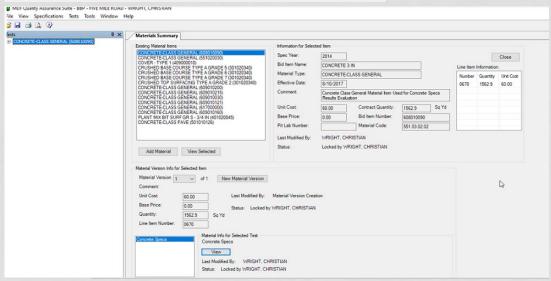
 Under Material Info for Selected Test Click Review



- After reviewing that all information is correct, click lock and then click ok.
- Then click save.

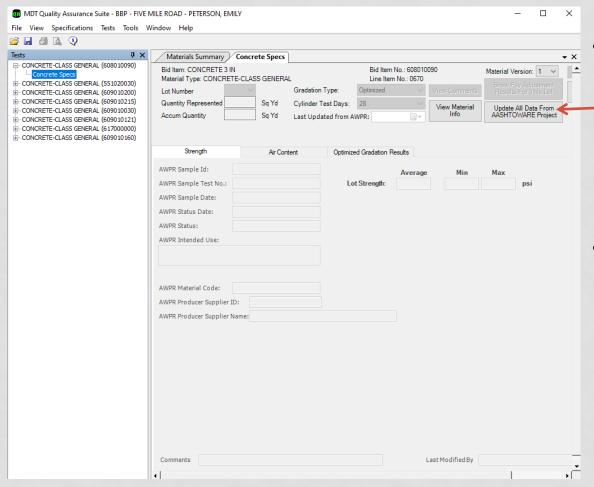


- Verify that everything is correct under the Material Version Info for Selected Item and click Lock
- Then Click Save.



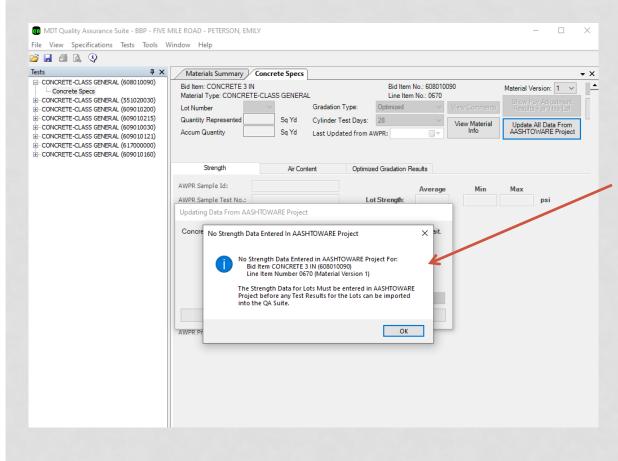
After the above step, you can see that the material is now located in the dropdown list on the left of the screen. This material is now ready for data entry. For Concrete Items, the data entry will be done in AASHTOWare and then transferred to the QA Suite.

QA CONTRACT FILE RESULTS



- After the test results are entered in AASHTOWare you will need to log into QA and click Update All Data From AASHTOWARE Project.
- The Strength and Air Content info will be brought in from AASHTOWare. The Optional Gradation Results will need to be selected each time with the correct gradation sample for the LOT.

QA CONTRACT FILE RESULTS



• If you receive this error message after trying to update the data, the test results may not be entered yet or something is wrong with the sample record. For example, the sample record may not be tied to the contract.