

MONTANA DEPARTMENT OF TRANSPORTATION

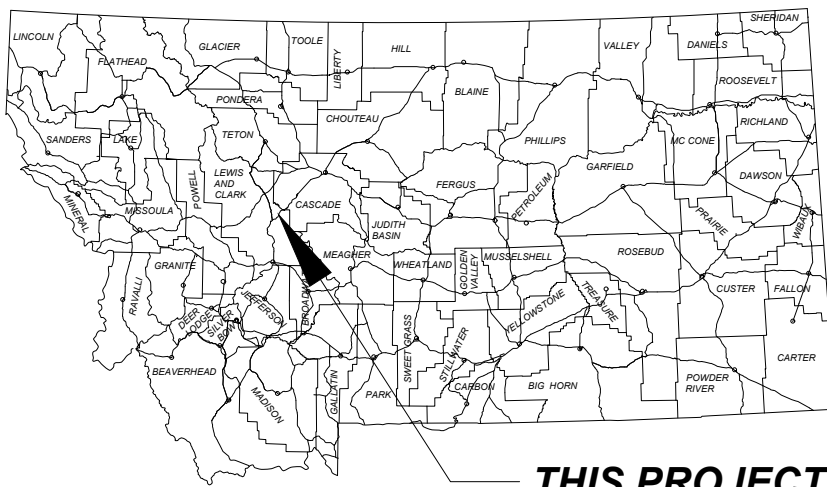
FEDERAL AID PROJECT IM 15-4(178)229

CRACK SEAL & SEAL AND COVER, BRIDGE DECK

CRACK SEAL

AUGUSTA INTERCHANGE-NORTHEAST

LEWIS & CLARK COUNTY



THIS PROJECT

PROJECT DESIGN DATA

PRESENT	2024	A.A.D.T. = 4,390
LETTING	2026	A.A.D.T. = 4,500
DESIGN	2026	A.A.D.T. = 5,830
		D.H.V. = 700
		TRUCKS = 22.2%
		V. = 50 MPH
		18 KIP ESAL'S = 505 DAILY
		ANNUAL GROWTH RATE = 1.3%

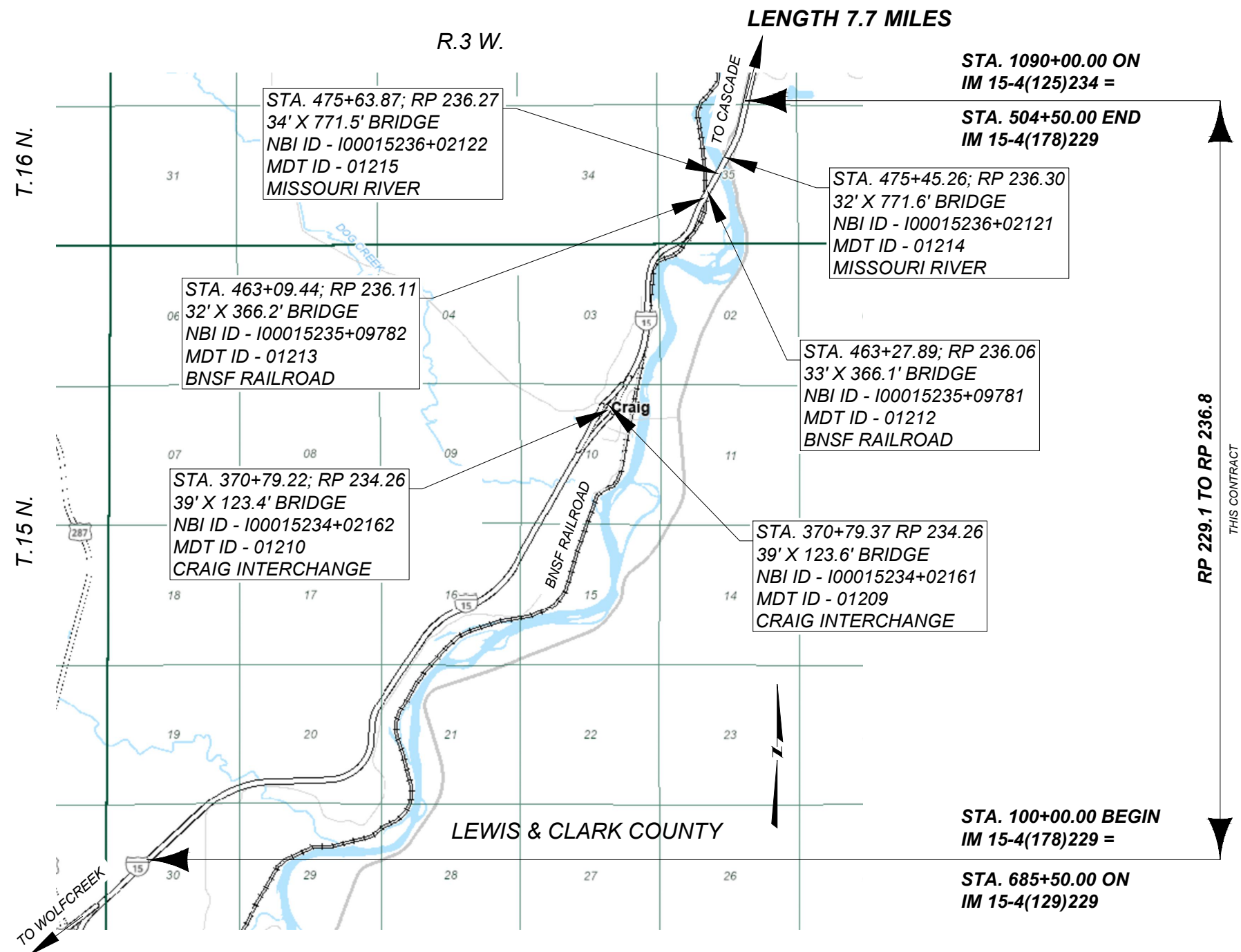
SURFACING SOURCES -
CONTRACTOR FURNISHED

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ROAD PLANS

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NOTES

BASIS OF PLAN QUANTITIES

BITUMINOUS MATERIAL	= 8.5 LBS. PER GAL.
EMULSIFIED ASPHALT SEAL	= 0.42 GAL. PER SQ.YARD
COVER	= 25 LBS. PER SQ.YARD
CRACK SEALING	= 0.70 LBS. PER LN. FT.

AS-BUILTS


FOR ALIGNMENT AND STATIONING REFER TO AS-BUILT PROJECTS:

<i>I-G 15-4(26)221</i>	1967
<i>I 15-4(28)228</i>	1968
<i>IR 15-4(61)229</i>	1986
<i>IM 15-4(82)229</i>	2000
<i>IM 15-4(118)229</i>	2006
<i>IM 15-4(125)234</i>	2012
<i>IM 15-4(239)229</i>	2013
<i>NHPB 15-4(166)234</i>	2021
<i>IM 15-4(172)229</i>	2023
<i>IM 15-4(137)222</i>	2025

WETLANDS

WETLANDS MAY EXIST ADJACENT TO THE ROADWAY AND MAY EXIST BEYOND THE PROJECT LIMITS. A WETLAND DELINEATION HAS NOT BEEN COMPLETED FOR THIS PROJECT. IMPACTS TO WETLAND AREAS ARE NOT ANTICIPATED IN ASSOCIATION WITH THE PROPOSED WORK. NO PERMITS HAVE BEEN OBTAINED. ANY ACTION IMPACTING WETLAND AREAS WITHOUT THE APPROPRIATE PERMITTING IS THE RESPONSIBILITY OF THE CONTRACTOR.

NOTES & TABLE OF CONTENTS

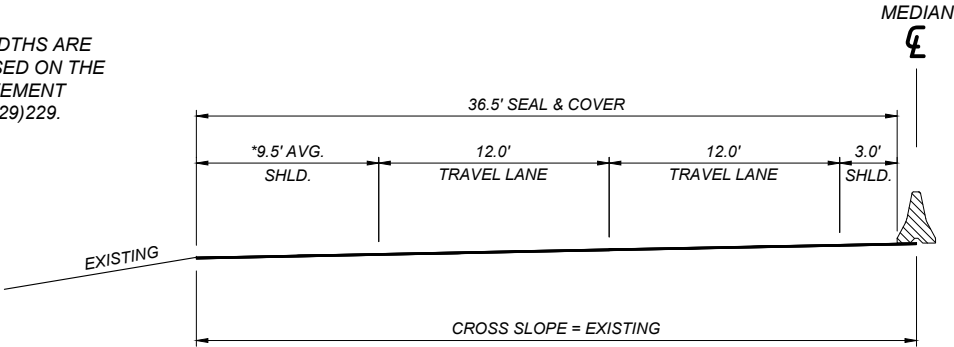
 MONTANA Department of Transportation	DESIGNED BY		PROJECT NAME	
	T. WHEELER		AUGUSTA INTERCHANGE-NORTHEAST	
	REVIEWED BY		COUNTY	
	R. SNYDER		LEWIS & CLARK	
ROAD PLANS	CHECKED BY		PROJECT ID	
	T. JOHNSON		IM 15-4(178)229	
	01/06/2026		UPN	
3/12/2026 1:07 PM	10543000RDTTL002.DWG		10543000	

TYPICAL SECTION NO. 1

MAINLINE

SOUTHBOUND SHOWN - REVERSE FOR NORTHBOUND

* OUTSIDE SHOULDER WIDTHS ARE
WEIGHTED AVERAGE BASED ON THE
SURVEYED EDGE OF PAVEMENT
FROM PROJECT IM 15-4(129)229.



QUANTITIES			
UNIT	AGGREGATE	UNIT	BITUMINOUS MATERIAL
	COVER		EMULSIFIED ASPHALT SEAL
AREA square feet	406	square yards PER STATION	406
cubic yards PER STATION		tons PER STATION	0.72
tons PER STATION		gals. PER STATION	
square yards PER STATION			

NORTHBOUND

100+00.00 TO 329+00.00 BEG. PROJ., TYP. NO. 1
329+00.00 TO 330+50.00 TRANS. TYP. NO. 1 TO TYP. NO. 2

SOUTHBOUND

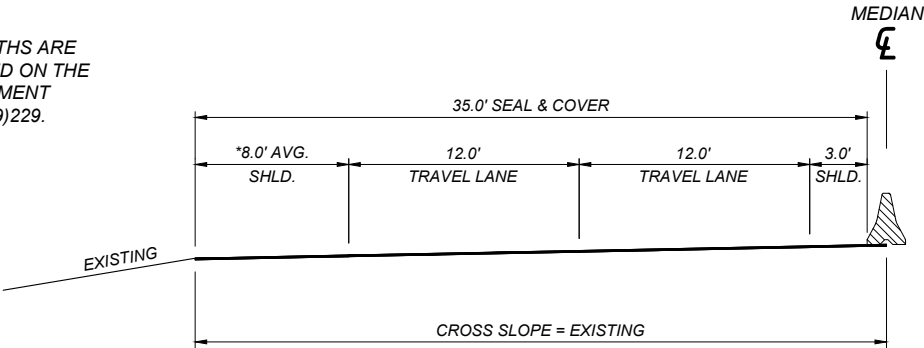
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329+00.00 TO 330+50.00 TRANS. TYP. NO. 1 TO TYP. NO. 2

TYPICAL SECTION NO. 2

MAINLINE

SOUTHBOUND SHOWN - REVERSE FOR NORTHBOUND

* OUTSIDE SHOULDER WIDTHS ARE
WEIGHTED AVERAGE BASED ON THE
SURVEYED EDGE OF PAVEMENT
FROM PROJECT IM 15-4(129)229.



QUANTITIES			
UNIT	AGGREGATE	UNIT	BITUMINOUS MATERIAL
	COVER		EMULSIFIED ASPHALT SEAL
AREA square feet	389	square yards PER STATION	389
cubic yards PER STATION		tons PER STATION	0.69
tons PER STATION		gals. PER STATION	
square yards PER STATION			

NORTHBOUND

330+50.00 TO 370+17.57 BE TYP. NO. 2
371+41.17 BE TO 385+82.44 TYP. NO. 2
385+82.44 TO 405+92.59 TRANS. TYP. NO. 2 TO TYP. NO. 3
465+76.13 TO 470+25.48 TYP. NO. 2
470+25.48 TO 471+59.46 BE TRANS. TYP. NO. 2 TO TYP. NO. 4

SOUTHBOUND

330+50.00 TO 370+17.54 BE TYP. NO. 2
371+40.90 BE TO 385+82.44 TYP. NO. 2
385+82.44 TO 405+92.59 TRANS. TYP. NO. 2 TO TYP. NO. 3
466+32.63 TO 471+07.16 TYP. NO. 2
471+07.16 TO 471+78.10 BE TRANS. TYP. NO. 2 TO TYP. NO. 4

SHEET NO.

3

TYPICAL SECTIONS

PROJECT NAME
AUGUSTA INTERCHANGE-NORTHEAST

COUNTY

LEWIS & CLARK

PROJECT ID

IM 15-4(178)229

UPN

10543000

DESIGNED BY

T. WHEELER

10/15/2025

REVIEWED BY

R. SNYDER

12/24/2025

CHECKED BY

T. JOHNSON

01/06/2026

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ROAD PLANS

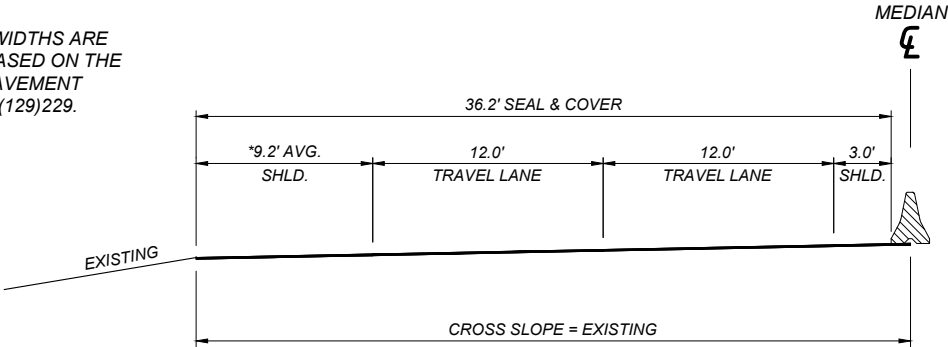
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TYPICAL SECTION NO. 3

MAINLINE

SOUTHBOUND SHOWN - REVERSE FOR NORTHBOUND

* OUTSIDE SHOULDER WIDTHS ARE
WEIGHTED AVERAGE BASED ON THE
SURVEYED EDGE OF PAVEMENT
FROM PROJECT IM 15-4(129)229.



QUANTITIES			
UNIT	AGGREGATE	UNIT	BITUMINOUS MATERIAL
	COVER		EMULSIFIED ASPHALT SEAL
AREA square feet	402	square yards PER STATION	402
cubic yards PER STATION		tons PER STATION	0.72
tons PER STATION		gals. PER STATION	
square yards PER STATION			

NORTHBOUND

405+92.59 TO 459+63.88 TYP. NO. 3
459+63.88 TO 461+26.39 BE TRANS. TYP. NO. 3 TO TYP. NO. 4
480+94.16 TO 504+50.00 END PROJ., TYP. NO. 3

SOUTHBOUND

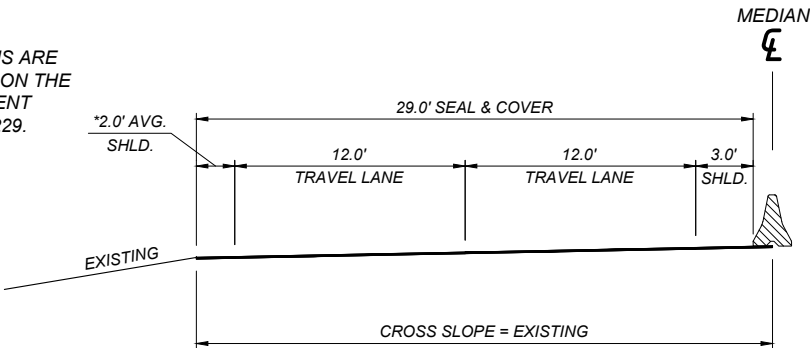
405+92.59 TO 460+88.94 TYP. NO. 3
460+88.94 TO 461+44.79 BE TRANS. TYP. NO. 3 TO TYP. NO. 4
480+58.12 TO 504+50.00 END PROJ., TYP. NO. 3

TYPICAL SECTION NO. 4

MAINLINE

SOUTHBOUND SHOWN - REVERSE FOR NORTHBOUND

* OUTSIDE SHOULDER WIDTHS ARE
WEIGHTED AVERAGE BASED ON THE
SURVEYED EDGE OF PAVEMENT
FROM PROJECT IM 15-4(129)229.



QUANTITIES			
UNIT	AGGREGATE	UNIT	BITUMINOUS MATERIAL
	COVER		EMULSIFIED ASPHALT SEAL
AREA square feet	322	square yards PER STATION	322
cubic yards PER STATION		tons PER STATION	0.57
tons PER STATION		gals. PER STATION	
square yards PER STATION			

NORTHBOUND

464+92.49 BE TO 465+76.13 TRANS. TYP. NO. 4 TO TYP. NO. 2
479+31.06 BE TO 480+94.16 TRANS. TYP. NO. 4 TO TYP. NO. 3

SOUTHBOUND

465+10.98 BE TO 466+32.63 TRANS. TYP. NO. 4 TO TYP. NO. 2
479+49.63 BE TO 480+58.12 TRANS. TYP. NO. 4 TO TYP. NO. 3

SHEET NO.

4

TYPICAL SECTIONS

PROJECT NAME
AUGUSTA INTERCHANGE-NORTHEAST

COUNTY

LEWIS & CLARK

PROJECT ID

IM 15-4(178)229

UPN

10543000

DESIGNED BY

T. WHEELER 10/15/2025

REVIEWED BY

R. SNYDER 12/24/2025

CHECKED BY

T. JOHNSON 01/06/2026

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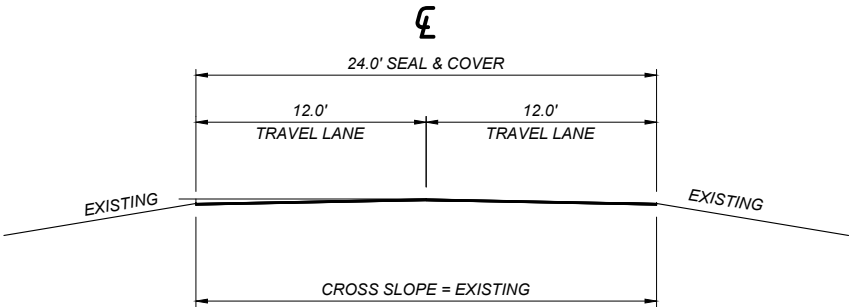
ROAD PLANS

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1+00.00 TO 6+00.00

TYPICAL SECTION NO. 5

A-LINE (BRIDGE STREET)

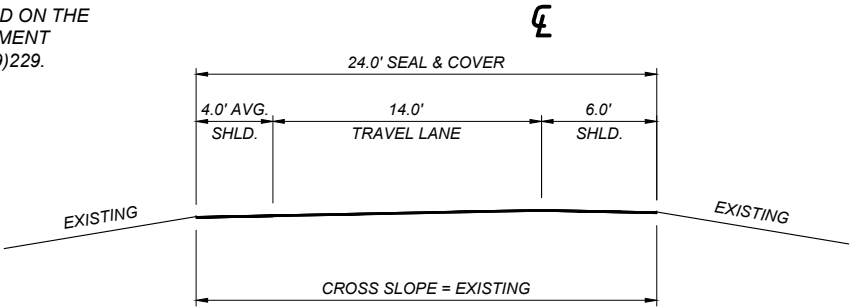


QUANTITIES			
UNIT	AGGREGATE	UNIT	BITUMINOUS MATERIAL
	COVER		EMULSIFIED ASPHALT SEAL
AREA square feet		square yards PER STATION	267
cubic yards PER STATION		tons PER STATION	0.48
tons PER STATION		gals. PER STATION	
square yards PER STATION	267		

TYPICAL SECTION NO. 6

(CRAIG INTERCHANGE RAMPS)

* OUTSIDE SHOULDER WIDTHS ARE
WEIGHTED AVERAGE BASED ON THE
SURVEYED EDGE OF PAVEMENT
FROM PROJECT IM 15-4(129)229.



QUANTITIES			
UNIT	AGGREGATE	UNIT	BITUMINOUS MATERIAL
	COVER		EMULSIFIED ASPHALT SEAL
AREA square feet		square yards PER STATION	267
cubic yards PER STATION		tons PER STATION	0.48
tons PER STATION		gals. PER STATION	
square yards PER STATION	267		

RAMP A1
358+45.13 TO 370+85.71

RAMP A2
370+96.57 TO 377+67.98

RAMP A3
370+94.15 TO 377+99.81

RAMP A4
358+14.03 TO 370+83.24

SHEET NO.

5

TYPICAL SECTIONS

PROJECT NAME
AUGUSTA INTERCHANGE-NORTHEAST

COUNTY

LEWIS & CLARK

PROJECT ID

IM 15-4(178)229

UPN

10543000

DESIGNED BY

T. WHEELER
10/06/2025

REVIEWED BY

R. SNYDER
12/24/2025

CHECKED BY

T. JOHNSON
01/06/2026

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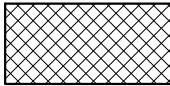
ROAD PLANS

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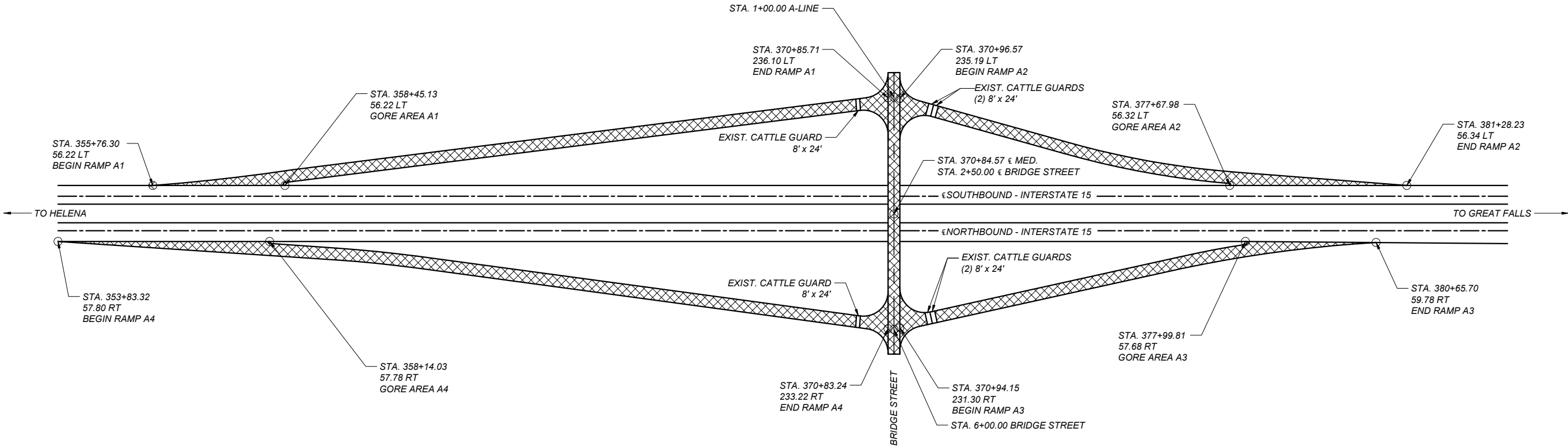
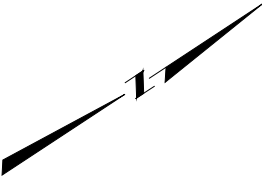
SURFACING									
STATION		linear feet				FOR	AGGREGATE		REMARKS
		GROSS	NET	+	-		sq. yards	tons	
							COVER TYPE 2	EMULSIFIED ASPHALT CHFRS - 2P	
FROM	TO								
NORTHBOUND									
100+00.00	329+00.00	22,900.00	22,900.00				92,974	164.9	BEGIN PROJ. - TYP. NO. 1
329+00.00	330+50.00	150.00	150.00				596	1.1	TRANS. TYP. NO. 1 TO TYP. NO. 2
330+50.00	370+17.57 BE	3,967.57	3,967.57				15,434	27.4	TYP. NO. 2
370+17.57 BE	371+41.17 BE	123.60		123.60	CRAIG INTERCHANGE BRIDGE				
371+41.17 BE	385+82.44	1,441.27	1,441.27				5,607	9.9	TYP. NO. 2
385+82.44	405+92.59	2,010.15	2,010.15				7,950	14.2	TRANS. TYP. NO. 2 TO TYP. NO. 3
405+92.59	459+63.88	5,371.29	5,371.29				21,593	38.7	TYP. NO. 3
459+63.88	461+26.39 BE	162.51	162.51				588	1.0	TRANS. TYP. NO. 3 TO TYP. NO. 4
461+26.39 BE	464+92.49 BE	366.10		366.10	BNSF RAILROAD BRIDGE				
464+92.49 BE	465+76.13	83.64	83.64				297	0.5	TRANS. TYP. NO. 4 TO TYP. NO. 2
465+76.13	470+25.48	449.35	449.35				1,748	3.1	TYP. NO. 2
470+25.48	471+59.46 BE	133.98	133.98				476	0.8	TRANS. TYP. NO. 2 TO TYP. NO. 4
471+59.46 BE	479+31.06 BE	771.60		771.60	MISSOURI RIVER BRIDGE				
479+31.06 BE	480+94.16	163.10	163.10				590	1.1	TRANS. TYP. NO. 4 TO TYP. NO. 3
480+94.16	504+50.00	2,355.84	2,355.84				9,470	17.0	END PROJ. - TYP. NO. 3
SUBTOTAL		40,450.00	39,188.70	~	1,261.30		157,323	279.7	
SOUTHBOUND									
100+00.00	329+00.00	22,900.00	22,900.00				92,974	164.9	BEGIN PROJ. - TYP. NO. 1
329+00.00	330+50.00	150.00	150.00				596	1.1	TRANS. TYP. NO. 1 TO TYP. NO. 2
330+50.00	370+17.54 BE	3,967.54	3,967.54				15,434	27.4	TYP. NO. 2
370+17.54 BE	371+40.90 BE	123.36		123.36	CRAIG INTERCHANGE BRIDGE				
371+40.90 BE	385+82.44	1,441.54	1,441.54				5,608	9.9	TYP. NO. 2
385+82.44	405+92.59	2,010.15	2,010.15				7,950	14.2	TRANS. TYP. NO. 2 TO TYP. NO. 3
405+92.59	460+88.94	5,496.35	5,496.35				22,095	39.6	TYP. NO. 3
460+88.94	461+44.79 BE	55.85	55.85				202	0.4	TRANS. TYP. NO. 3 TO TYP. NO. 4
461+44.79 BE	465+10.98 BE	366.19		366.19	BNSF RAILROAD BRIDGE				
465+10.98 BE	466+32.63	121.65	121.65				432	0.8	TRANS. TYP. NO. 4 TO TYP. NO. 2
466+32.63	471+07.16	474.53	474.53				1,846	3.3	TYP. NO. 2
471+07.16	471+78.10 BE	70.94	70.94				252	0.4	TRANS. TYP. NO. 2 TO TYP. NO. 4
471+78.10 BE	479+49.63 BE	771.53		771.53	MISSOURI RIVER BRIDGE				
479+49.63 BE	480+58.12	108.49	108.49				393	0.7	TRANS. TYP. NO. 4 TO TYP. NO. 3
480+58.12	504+50.00	2,391.88	2,391.88				9,615	17.2	END PROJ. - TYP. NO. 3
SUBTOTAL		40,450.00	39,188.92	~	1,261.08		157,397	279.9	
</									

CRAIG INTERCHANGE

(NO SCALE)



SEAL AND COVER



SHEET NO.

7

CRAIG INTERCHANGE RAMPS
SEAL & COVER DETAIL

PROJECT NAME
AUGUSTA INTERCHANGE-NORTHEAST

COUNTY
LEWIS & CLARK

PROJECT ID
IM 15-4(178)229

UPN
10543000

DESIGNED BY
T. WHEELER

10/06/2025

REVIEWED BY
R. SNYDER

12/24/2025

CHECKED BY
T. JOHNSON

01/06/2026

10543000RDEET001.DWG



ROAD PLANS

10/6/2025 7:35 AM

NOTES AND ABBREVIATIONS:

MOUNTING HEIGHT REQUIREMENTS: MOUNTING HEIGHTS SHOWN REFER TO THE BOTTOM OF THE MAJOR PANEL. SEE DETAILED DRAWINGS 619-00 & 619-08

EXISTING SIGNS NOT SHOWN ON PLANS OR SUMMARIES REQUIRE NO ACTION.

SIGNING AND PAVEMENT MARKING LOCATIONS ARE APPROXIMATE. PROJECT MANAGER TO FIELD ADJUST AS NECESSARY.

ADOPT A HIGHWAY: IF SIGNS N7-1/N7-1P EXIST, CONTRACTOR WILL CONFIRM THAT THE GROUP NAME ON THE SIGN(S) EXISTING AT THE TIME OF CONSTRUCTION CORRESPONDS TO THE GROUP NAME ON THE SIGN(S) SHOWN IN PLANS. IF NAME IS DIFFERENT, ENGINEERING PROJECT MANAGER WILL CONTACT TRAFFIC & SAFETY BUREAU SIGNING SECTION WITH THE CORRECT NAME AND A NEW SIGN DESIGN WILL BE PROVIDED.

HORIZONTAL ALIGNMENT: THE ALIGNMENTS SHOWN IN THE PLANS ARE NOT RE-CREATIONS OF AS-BUILT ALIGNMENTS AND DO NOT SUPERSEDE THE EXISTING. THE INTENT OF THE SHOWN ALIGNMENTS ARE TO ASSIST IN LAYING OUT SIGNING ELEMENTS.



=

STANDARD BREAKAWAY DEVICE:
• FOR WOOD POST SEE DETAILED DRAWING 619-20.
• FOR STRUCTURAL STEEL SEE DETAILED DRAWING 619-13.



=

FRANGIBLE SIGN POST.
BREAKAWAY DEVICE REQUIRED.

1 AIR
2 AIR

=

1 OR 2 ANGLE IRONS REQUIRED
2 1/2" x 2 1/2" x 3/8" x 6'-4" (37 lbs.EACH)
IF Y POST DOES NOT REACH TOP 6" OF PANEL, 2 ANGLE IRONS REQUIRED.

BBR

=

BACKBRACING REQUIRED:
• FOR WOOD POLE SEE DET. DWG 619-22
• FOR STEEL POST 2" X 2" X 1/4" REQUIRED. SEE DET. DWG 619-16
• FOR STRUCTURAL STEEL POST 2 3/4" X 2 3/8" EXTRUDED "T" SECTION BACKBRACE REQUIRED. SEE DET. DWG 619-19
• FOR CANTILEVER POST, SEE DET. DWG 619-18
• FOR GUIDE SIGN PANELS, USE EXTRUDED "T" SECTION BACKBRACE. SEE DET. DWG 619-04
USE HARDWARE MEETING REQUIREMENTS OF SECTION 704

BGR

=

BEHIND GUARDRAIL

MBB

=

MOUNT BACK TO BACK

FY

=

FLUORESCENT YELLOW SHEETING
REQUIRED

RSFO

=

REPLACE SIGN FACE ONLY

SUMMARY
SIGNING & DELINEATION QUANTITIES

MATERIAL	TOTAL	UNIT
SIGNS-ALUM REFL SHEET XI	583.4	SQFT
SIGNS-ALUM SHEET INCR XI	1,186.5	SQFT
REMOVE SIGN	59	EACH
REMOVE SIGN-GUIDE	17	EACH
POSTS-TUBULAR STEEL	755	LB
POSTS-STEEL U SIGN	615	LB
POSTS-STEEL STRUCTURAL SIGN	5,103	LB
POLES-TREATED WOOD 4 IN	15	EACH
POLES-TREATED WOOD 5 IN	10	EACH
POLES-TREATED WOOD 6 IN	5	EACH
FRANG SIGN POST BKWY-S5 X 10 (S130X15)	8	EACH
FRANG SIGN POST BKWY-W8 X 18 (W200 X 27)	8	EACH
FRANG SIGN POST BKWY-3.5 IN RD (89MM)	1	EACH
FRANG SIGN POST BKWY-4 IN RD (100 MM)	4	EACH
DELINEATOR TYPE 1	527	EACH

DELINEATION SUMMARY

SYMBOL	DESIGN	TOTAL
	A	336
	B	28
	D	8
	G	40
	H	56
	BJ	33
	GJ	26

SHEET NO.

S1

SIGNING NOTES AND
SUMMARY FRAMES

PROJECT NAME
AUGUSTA INTERCHANGE-NORTHEAST

COUNTY

LEWIS AND CLARK

PROJECT ID

IM 15-4(178)229

UPN

10543000

DESIGNED BY

L MOREY 08/2025

REVIEWED BY

N THOLT 08/2025

CHECKED BY

N STYREN 08/2025

10543000SISUM001.DWG



SIGNING PLANS

1/5/2026 9:30 AM

SIGN LOCATION			PANEL SPECIFICATIONS				SIGN ASSEMBLY SPECIFICATIONS										SIGN ASSEMBLY QUANTITIES														ADDITIONAL INFORMATION				SHEET NO.		
STATION / R.P.	LFT / MDN / RGT / OH	ACTION	SIGN NO. (MUTCD / MT)	PANEL SIZE (INCHES)			FY OR FYG	BACKBRACING REQ'D / 1 OR 2 ANGLE IRONS REQ'D	MOUNT BACK TO BACK / CHEVRON ANGLE MOUNT	FEET CLEARANCE / OFFSET (SHOULDER TO EDGE OF SIGN)	TYPE OF SUPPORT	FEET				CANTILEVER	BREAKAWAY TYPE	BEHIND GUARDRAIL	PANEL (SQ. FT.)		WOOD POLE (LNR. FT.)			STEEL POST (LBS.)					REMOVE		RESET		SIGN IMAGE	REMARKS	SIGN LOCATIONS AND SPECIFICATIONS		
				W	X	H						SUPPORT SPACING	MOUNTING HEIGHT	FOUNDATION DEPTH	SUPPORT LENGTH (ESTIMATED)				SHEET ALUMINUM	SHEET ALUMINUM INCREMENT	4" TOP DIA.	5" TOP DIA.		6" TOP DIA.	ROUND TUBULAR	SQUARE TUBULAR	STRUCTURAL STEEL		"U" POST	# OF BREAKAWAYS	SIGN	GUIDE					SIGN
358+95	R	RSFO	EG-234	90	X	60													37.5											1							
390+25	L	REPLACE	R5-11 (2x)	30	X	24			MBB	20.0	4" Treated Wood Pole		7.0	3.0	12.0				10.0		12									1							
395+75	R	REPLACE	M3-1P	36	X	18				10.0	3.5" Tubular Stl-Round		7.0	3.0	13.5			■	4.5						123					1	1						
			M1-1	36	X	36													7.2																		
404+75	R	RSFO	R2-1	48	X	60													20.0											1							
			R2-2P	48	X	48													16.0																		
409+90	R	REPLACE	D10-6	12	X	48				6.0	3.0lb Steel U Post		4.0	3.0	12.1				4.0									37		1							
415+75	R	REPLACE	G11-327	144	X	60				5.0	S5x10 Structural Steel	7.2	7.0	3.5	16.7	17.9		■	BGR	60.0							417		2		1			Dearborn 5 Canyon Access 9 Great Falls 46			
420+75	R	REPLACE	W1-2R	36	X	36	FY			20.0	5" Treated Wood Pole		7.0	3.5	18.3			X	9.0		20									1							
456+30	R	REPLACE	W8-13	48	X	48		BBR		2.0	6" Treated Wood Pole		7.0	4.5	17.7				16.0			18								1				REMOVE "Watch for ice on bridge" hinged sign, REPLACE with W8-13			
460+60	R	REPLACE	D10-6	12	X	48				6.0	3.0lb Steel U Post		4.0	3.0	12.1				4.0									37		1							
462+05	R	REPLACE	OM3-R	12	X	36	FY			See remarks	2.0lb Steel U Post		4.0	3.0	10.5				3.0									21		1				Align as noted in DWG 619-38			
467+50	R	REPLACE	W8-13	48	X	48		BBR		2.0	6" Treated Wood Pole		7.0	4.5	17.7				16.0			18								1				REMOVE "Watch for ice on bridge" hinged sign, REPLACE with W8-13			
470+35	R	REPLACE	I2-2	54	X	36				5.0	4" Treated Wood Pole	2.7	7.0	3.0	14.0	14.4				13.5	30									1				Missouri River			

DESIGNED BY
L MOREY

REVIEWED BY
N THOLT

CHECKED BY
N STYREN

08/2025

08/2025

08/2025

1/5/2026 9:30 AM

SIGNING PLANS

PROJECT NAME
AUGUSTA INTERCHANGE-NORTHEAST

COUNTY
LEWIS AND CLARK













PROJECT ID
IM 15-4(178)229


UPN
10543000

10543000\SISUM001.DWG

SIGN LOCATION			PANEL SPECIFICATIONS					SIGN ASSEMBLY SPECIFICATIONS										SIGN ASSEMBLY QUANTITIES														ADDITIONAL INFORMATION		SHEET NO.		
STATION / R.P.	LFT / MDN / RGT / OH	ACTION	SIGN NO. (MUTCD / MT)	PANEL SIZE (INCHES)			FY OR FYG	BACKBRACING REQ'D / 1 OR 2 ANGLE IRONS REQ'D / MOUNT BACK TO BACK / CHEVRON ANGLE MOUNT	FEET	TYPE OF SUPPORT	FEET				CANTILEVER	BREAKAWAY TYPE	BEHIND GUARDRAIL	PANEL (SQ. FT.)		WOOD POLE (LNR. FT.)			STEEL POST (LBS.)				# OF BREAKAWAYS	REMOVE		RESET		SIGN IMAGE	REMARKS			
				W	X	H			SUPPORT SPACING		MOUNTING HEIGHT	FOUNDATION DEPTH	X	Y				Z	SHEET ALUMINUM	SHEET ALUMINUM INCREMENT	4" TOP DIA.	5" TOP DIA.	6" TOP DIA.	ROUND TUBULAR	SQUARE TUBULAR	STRUCTURAL STEEL		"U" POST	SIGN	GUIDE	SIGN				GUIDE	
I-15 Northbound Off-Ramp (Craig)																																				
358+10	R	REPLACE	D10-6	12	X	48			6.0	3.0lb Steel U Post		4.0	3.0	12.1				4.0									37		1							
363+50	R	REPLACE	R5-1a	42	X	30			10.0	4" Treated Wood Pole		7.0	3.0	14.5			BGR	8.8		16									1							
363+50	L	REPLACE	R5-1a	42	X	30			5.0	4" Treated Wood Pole		7.0	3.0	13.6				8.8		14									1							
365+05	R	REPLACE	W3-1	48	X	48		BBR	5.0	6" Treated Wood Pole		7.0	4.5	18.2			BGR	16.0				20							1							
368+25	R	RSFO	GS8-62	66	X	24													11.0										1							
			RS-040	24	X	24												4.0																		
			M6-1PR	21	X	15												2.2																		
			RS-054	24	X	24												4.0																		
			M6-1PR	21	X	15												2.2																		
370+95	R	REPLACE	LA-2 MT	24	X	12			7.0	2.0lb Steel U Post		4.0	3.0	9.3				2.0								19		1								
371+30	R	RSFO	R1-1	48	X	48		BBR										13.3											1							
371+35	L	REPLACE	R6-1L	48	X	18		BBR	10.0	4.0" Tubular Stl-Round		11.1	3.0	14.6		■		6.0				158					1	1				MBB with R6-1R				
			R6-1R	48	X	18		BBR										6.0														MBB with R6-1L				
			R5-1	48	X	48		BBR										16.0																		

[illegible]

SIGN LOCATION			PANEL SPECIFICATIONS					SIGN ASSEMBLY SPECIFICATIONS								SIGN ASSEMBLY QUANTITIES												ADDITIONAL INFORMATION		SHEET NO.						
STATION / R.P.	LFT / MDN / RGT / OH	ACTION	SIGN NO. (MUTCD / MT)	PANEL SIZE (INCHES)			FY OR FYG	BACKBRACING REQ'D / 1 OR 2 ANGLE IRONS REQ'D	MOUNT BACK TO BACK / CHEVRON ANGLE MOUNT	FEET CLEARANCE / OFFSET (SHOULDER TO EDGE OF SIGN)	TYPE OF SUPPORT	FEET				CANTILEVER	BREAKAWAY TYPE	BEHIND GUARDRAIL	PANEL (SQ. FT.)		WOOD POLE (LNR. FT.)			STEEL POST (LBS.)				# OF BREAKAWAYS	REMOVE		RESET		SIGN IMAGE	REMARKS	SIGN LOCATIONS AND SPECIFICATIONS	
				W	X	H						SUPPORT SPACING	MOUNTING HEIGHT	FOUNDATION DEPTH	X				Y	Z	SHEET ALUMINUM	SHEET ALUMINUM INCREMENT		4" TOP DIA.	5" TOP DIA.	6" TOP DIA.	ROUND TUBULAR		SQUARE TUBULAR	STRUCTURAL STEEL	"U" POST	SIGN				
340+85	R	REPLACE	M3-3P	36	X	18				5.0	5" Treated Wood Pole		7.0	3.5	16.2			BGR	4.5			18							1					SIGN LOCATIONS AND SPECIFICATIONS		
			M1-1	36	X	36												7.2																		
357+80	R	REPLACE	D10-6	12	X	48				6.0	3.0lb Steel U Post		4.0	3.0	12.1				4.0							37	1						SIGN LOCATIONS AND SPECIFICATIONS			
377+70	R	RSFO	EG-234	90	X	60													37.5									1								
386+55	R	REPLACE	E-234	132	X	30				20.0	W8x18 Structural Steel	6.6	7.0	5.5	24.8	25.9		■		27.5						913	2	1						SIGN LOCATIONS AND SPECIFICATIONS		
			G5-42	132	X	72													66.0																	
408+25	R	RSFO	G30-60	174	X	84													101.5										1					SIGN LOCATIONS AND SPECIFICATIONS		
409+50	R	REPLACE	D10-6	12	X	48				6.0	3.0lb Steel U Post		4.0	3.0	12.1				4.0							37	1									
409+50	R	REPLACE	N7-1 MT	36	X	48				20.0	5" Treated Wood Pole		7.1	3.5	17.7			X	12.0			18						1						SIGN LOCATIONS AND SPECIFICATIONS		
			N7-1P MT	36	X	12													3.0																	
426+20	R	REPLACE	D9-18b	132	X	60				20.0	S5x10 Structural Steel	6.6	7.0	3.5	19.2	17.0		■		55.0						362	2	1						SIGN LOCATIONS AND SPECIFICATIONS		
			RS-054	24	X	24													4.0													Mount on X post				



MONTANA

Department of Transportation

DESIGNED BY

L MOREY

REVIEWED BY

N THOLT

CHECKED BY

N STYREN

1/5/2026 9:30 AM

PROJECT NAME

AUGUSTA INTERCHANGE-NORTHEAST

COUNTY

LEWIS AND CLARK

PROJECT ID

IM 15-4(178)229

UPN

10543000

SIGNING PLANS

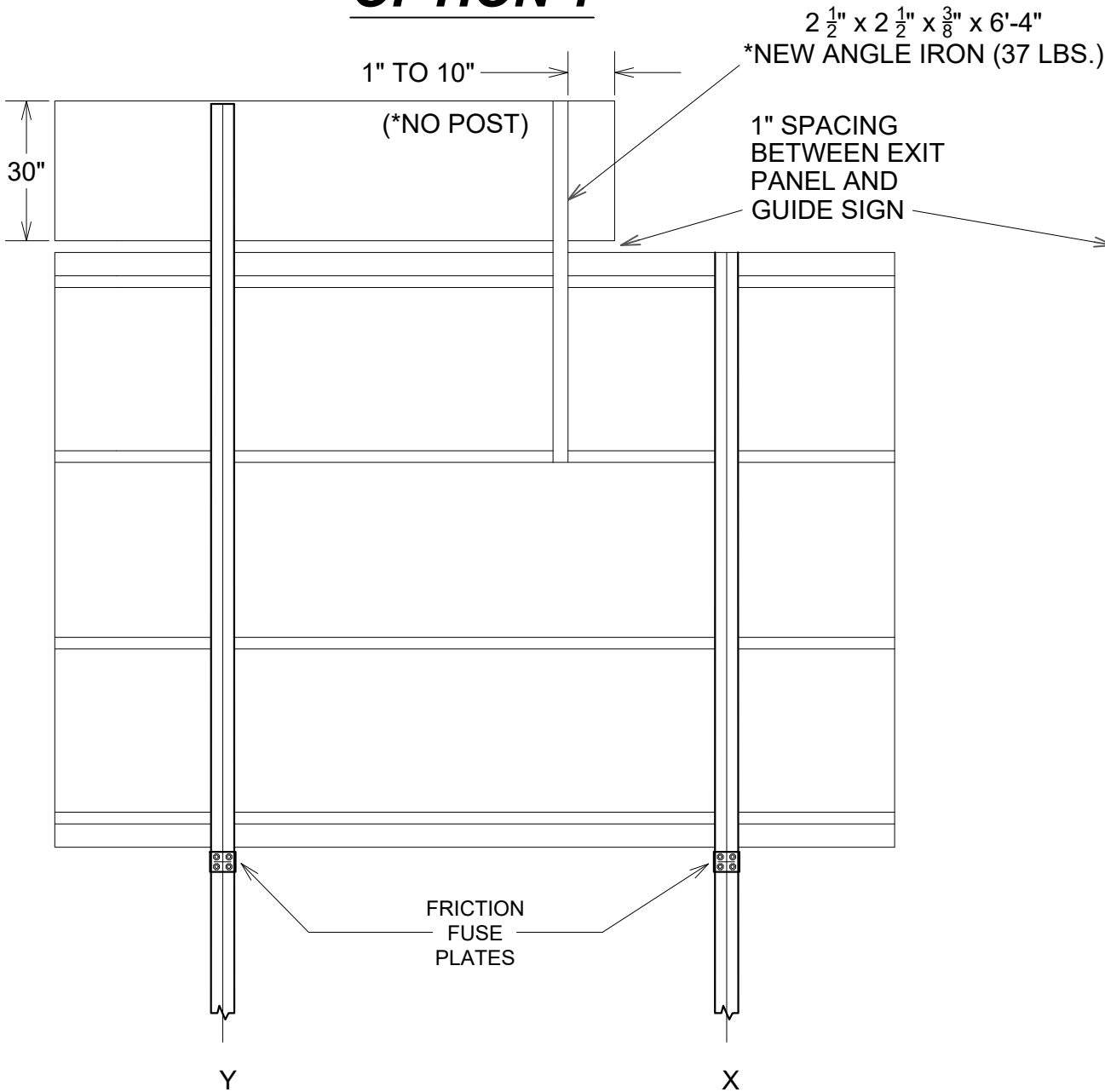
SIGN LOCATION			PANEL SPECIFICATIONS					SIGN ASSEMBLY SPECIFICATIONS										SIGN ASSEMBLY QUANTITIES															ADDITIONAL INFORMATION		SHEET NO.				
STATION / R.P.	LFT / MDN / RGT / OH	ACTION	SIGN NO. (MUTCD / MT)	PANEL SIZE (INCHES)			FY OR FYG	BACKBRACING REQ'D / 1 OR 2 ANGLE IRONS REQ'D MOUNT BACK TO BACK / CHEVRON ANGLE MOUNT	FEET		TYPE OF SUPPORT	FEET						CANTILEVER	BREAKAWAY TYPE	BEHIND GUARDRAIL	PANEL (SQ. FT.)		WOOD POLE (LNR. FT.)			STEEL POST (LBS.)				# OF BREAKAWAYS	REMOVE		RESET		SIGN IMAGE	REMARKS			
				W	X	H			SUPPORT SPACING	MOUNTING HEIGHT		FOUNDATION DEPTH	SUPPORT LENGTH (ESTIMATED)			SHEET ALUMINUM	SHEET ALUMINUM INCREMENT				4" TOP DIA.	5" TOP DIA.	6" TOP DIA.	ROUND TUBULAR	SQUARE TUBULAR	STRUCTURAL STEEL	"U" POST	SIGN	GUIDE		SIGN	GUIDE							
435+50	R	REPLACE	E-234	132	X	30				5.0	W8x18 Structural Steel	6.6	7.0	5.5	22.3	23.4			■	BGR		27.5							994		2		1						
			G3-47	132	X	72															66.0																		
442+10	R	RSFO	W1-2L	36	X	36	FY														9.0									1									
461+85	R	REPLACE	D10-6	12	X	48				6.0	3.0lb Steel U Post		4.0	3.0	12.1					BGR	4.0							37		1									
471+05	R	REPLACE	W8-13	48	X	48		BBR		5.0	6" Treated Wood Pole		7.0	4.5	18.2					BGR	16.0				20					1					REMOVE "Watch for ice on bridge" hinged sign, REPLACE with W8-13				
480+40	R	REPLACE	I2-2	54	X	36		BBR		5.0	4" Treated Wood Pole	2.7	7.0	3.0	14.0	14.4				BGR		13.5	30								1								
485+20	R	REPLACE	W8-13	48	X	48		BBR		5.0	6" Treated Wood Pole		7.0	4.5	18.2					BGR	16.0				20					1					REMOVE "Watch for ice on bridge" hinged sign, REPLACE with W8-13				
I-15 Southbound Off-Ramp (Craig)																																							
378+50	R	RSFO	W3-1	48	X	48		BBR													16.0										1								
375+65	R	REPLACE	R5-1a	42	X	30			10.0	4" Treated Wood Pole		7.0	3.0		14.5						8.8		16								1								
375+65	L	REPLACE	R5-1a	42	X	30			10.0	4" Treated Wood Pole		7.0	3.0		14.5						8.8		16								1								
374+60	R	RSFO	GS8-63	66	X	24																11.0										1							
			RS-040	24	X	24															4.0																		
			M6-1PL	21	X	15															2.2																		
			RS-054	24	X	24															4.0																		
			M6-1PL	21	X	15															2.2																		
372+50	R	REPLACE	LA-2 MT	24	X	12			7.0	2.0lb Steel U Post		4.0	3.0		9.3						2.0							19		1									
																																						</	

SIGN LOCATION			PANEL SPECIFICATIONS				SIGN ASSEMBLY SPECIFICATIONS										SIGN ASSEMBLY QUANTITIES														ADDITIONAL INFORMATION		SHEET NO.				
STATION / R.P.	LFT / MDN / RGT / OH	ACTION	SIGN NO. (MUTCD / MT)	PANEL SIZE (INCHES)			FY OR FYG	BACKBRACING REQ'D / 1 OR 2 ANGLE IRONS REQ'D MOUNT BACK TO BACK / CHEVRON ANGLE MOUNT	FEET		TYPE OF SUPPORT	FEET						CANTILEVER	BREAKAWAY TYPE	BEHIND GUARDRAIL	PANEL (SQ. FT.)		WOOD POLE (LNR. FT.)			STEEL POST (LBS.)				# OF BREAKAWAYS	REMOVE		RESET		SIGN IMAGE	REMARKS	
				W	X	H			SUPPORT SPACING	MOUNTING HEIGHT		FOUNDATION DEPTH	SUPPORT LENGTH (ESTIMATED)			SHEET ALUMINUM	SHEET ALUMINUM INCREMENT				4" TOP DIA.	5" TOP DIA.	6" TOP DIA.	ROUND TUBULAR		SQUARE TUBULAR	STRUCTURAL STEEL	"U" POST			SIGN	GUIDE	SIGN	GUIDE			
													X	Y	Z																						
372+00	R	RSFO	R1-1	48	X	48													13.3																		
371+85	R	REPLACE	R6-1L	48	X	18			10.0	4.0" Tubular Stl-Round		11.1	3.0	14.6				■		6.0							158					1	1				
			R6-1R	48	X	18													6.0																		
			R5-1	48	X	48													16.0																		
372+05	L	REPLACE	R6-1L	48	X	18			10.0	4.0" Tubular Stl-Round		11.1	3.0	14.6				■		6.0							158					1	1				
			R6-1R	48	X	18													6.0																		
			R5-1	48	X	48													16.0																		
I-15 Southbound On-Ramp (Craig)																																					
371+10	R	REPLACE	D13-3	48	X	30			10.0	4" Treated Wood Pole	2.4	7.0	3.0	14.3	14.7				10.0		32												1				
370+95	R	REPLACE	LA-1 MT	24	X	12			7.0	2.0lb Steel U Post		4.0	3.0	9.3					2.0										19		1						
Sevenmile Rd / Bridge St Crossroad																																					
1+10	R	RSFO	G9-49	114	X	48													38.0														1				
3+30	R	REPLACE	R3-2	36	X	36			10.0	5" Treated Wood Pole		7.0	3.5	15.4				×	9.0		16											1					
MONTANA Department of Transportation																																					
SIGNING PLANS																																					
1/5/2026 9:30 AM																																					
DESIGNED BY L MOREY 08/2025																																					
REVIEWED BY N THOLT 08/2025																																					
CHECKED BY N STYREN 08/2025																																					
10543000\SISUM001.DWG																																					
PROJECT NAME AUGUSTA INTERCHANGE-NORTHEAST																																					
COUNTY LEWIS AND CLARK																																					
PROJECT ID IM 15-4(178)229																																					
UPN 10543000																																					
SIGN LOCATIONS AND SPECIFICATIONS																																					

GUIDE SIGN WITH EXIT PANEL - NEW INSTALLATION

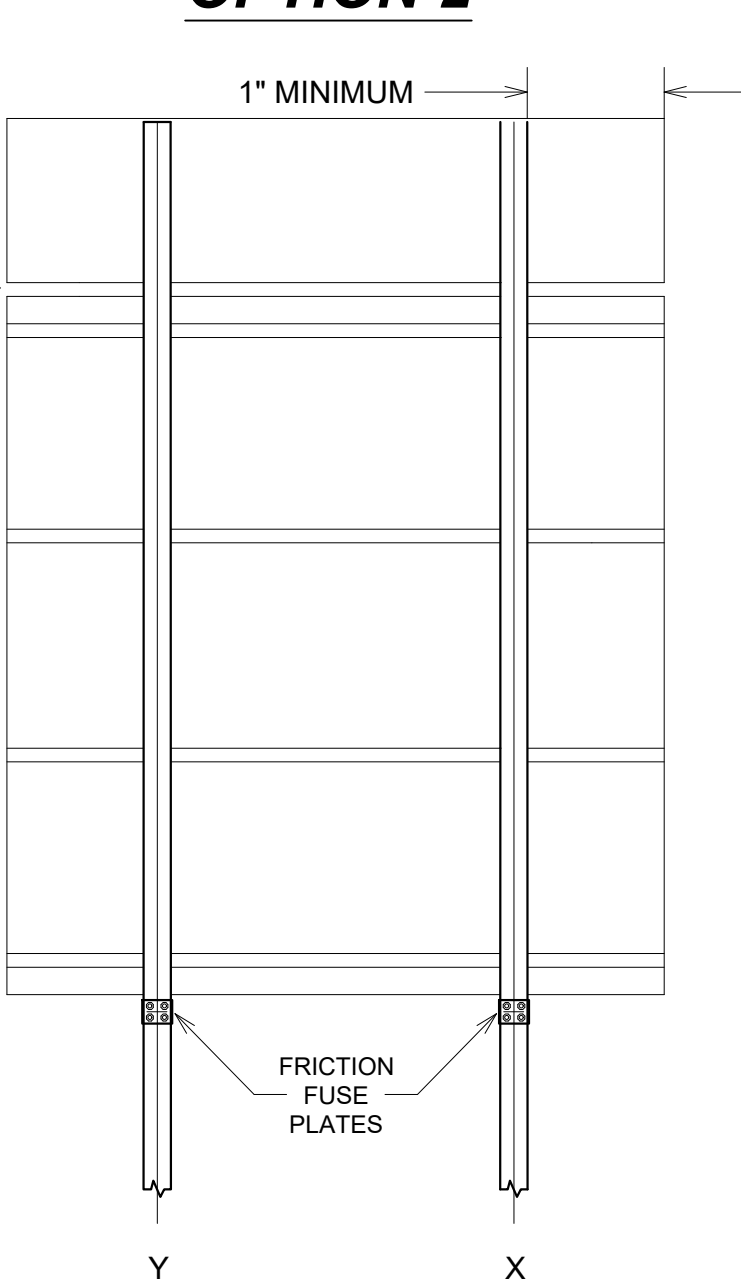
NO SCALE

OPTION 1



OPTION 1 - REAR VIEW OF ADVANCE GUIDE SIGN WITH EXIT NUMBER PANEL SIGN SHOWING INSTALLATION OF ANGLE IRON WITH A SINGLE POST CONNECTION.

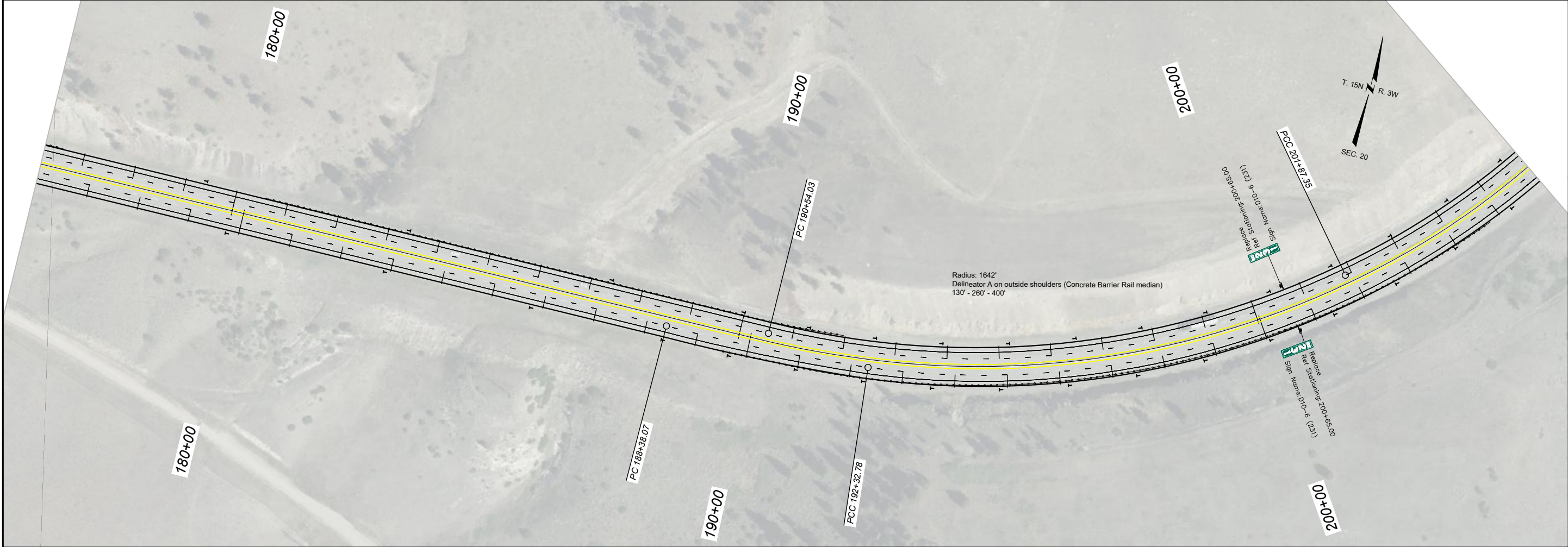
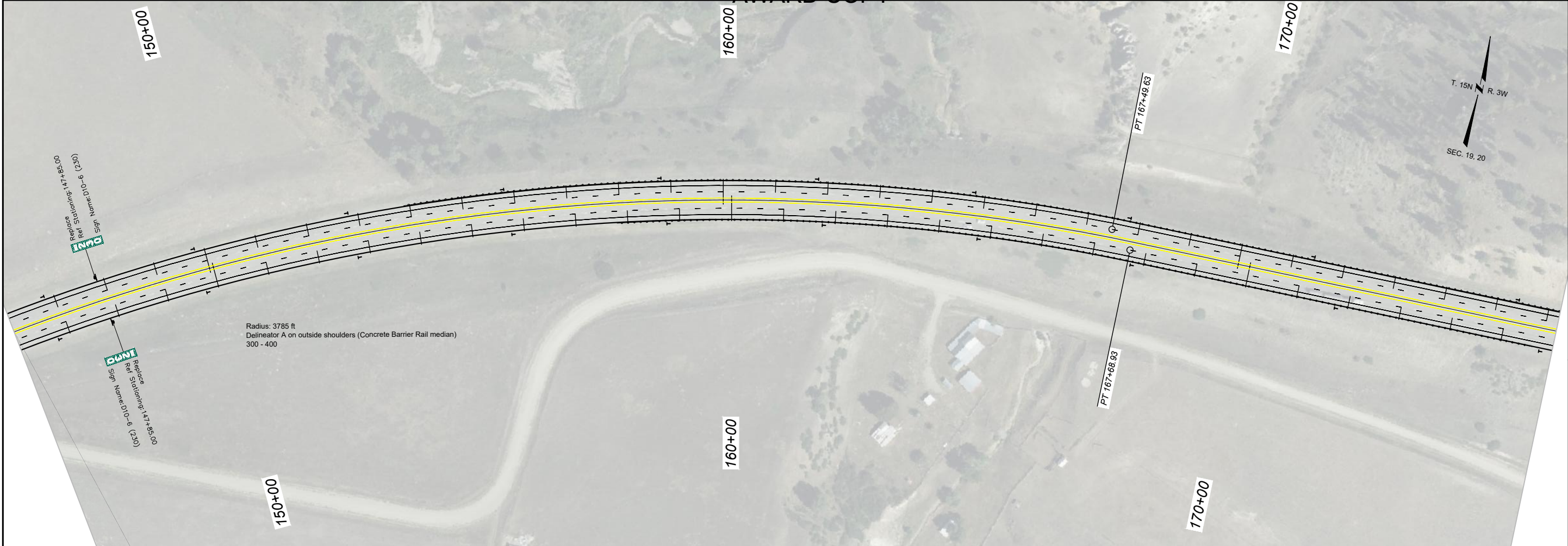
OPTION 2




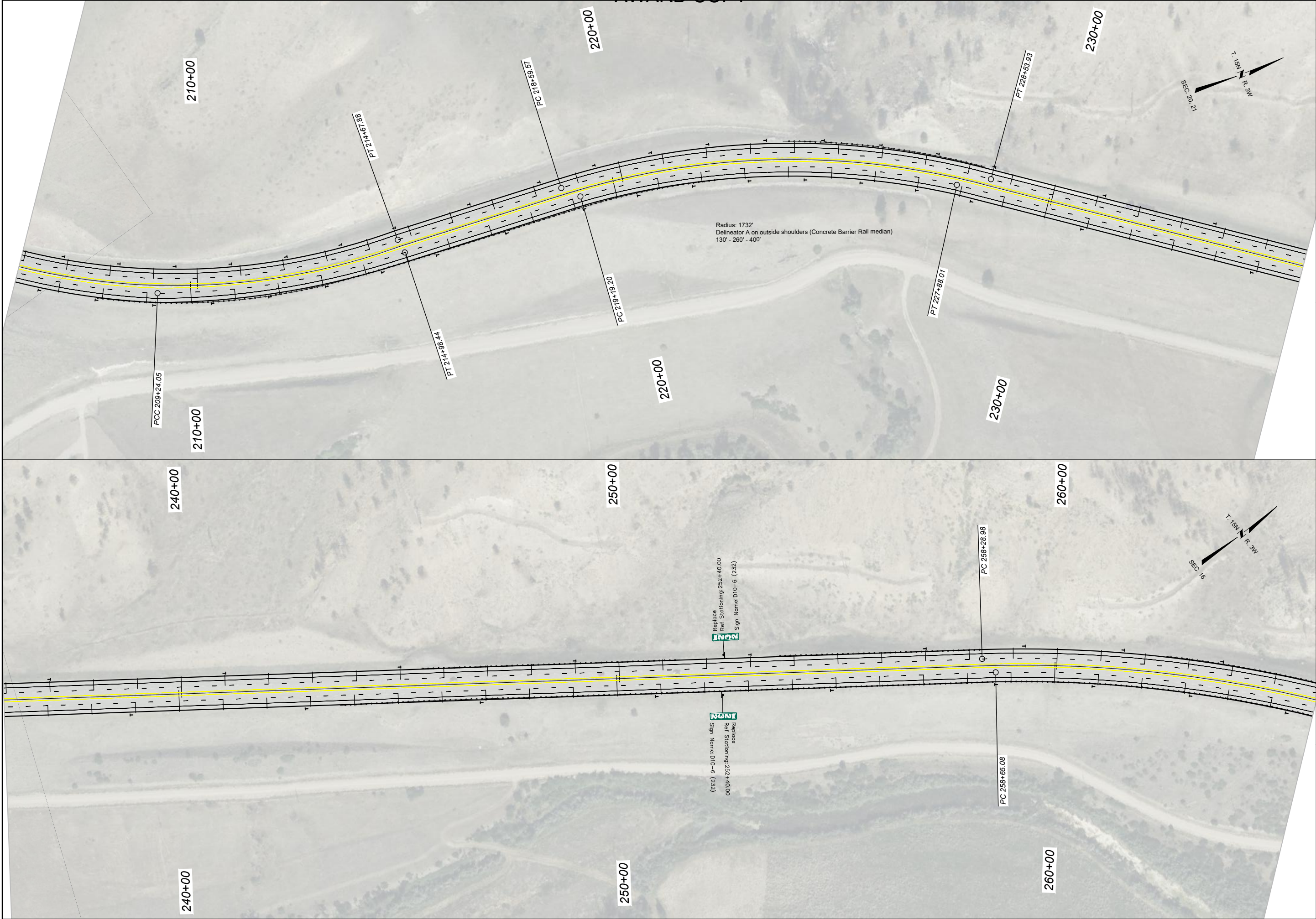
OPTION 2 - THE X AND Y POST OF THE GUIDE SIGN SHALL BE USED FOR THE EXIT PANEL SUPPORTS WHEN A 1" MINIMUM CLEARANCE FROM THE POST TO THE EDGE OF THE EXIT PANEL CAN BE OBTAINED. ANGLE IRON SUPPORTS WILL BE OMITTED.




<div>MONTANA Department of Transportation</div>		DESIGNED BY		PROJECT NAME	
		L MOREY	08/2025	AUGUSTA INTERCHANGE-NORTHEAST	
		REVIEWED BY		COUNTY	
		N THOLT		LEWIS AND CLARK	
		CHECKED BY		PROJECT ID	
<div>SIGNING PLANS</div>		N STYREN		IM 15-4(178)229	
		08/2025		UPN	
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<div><div>MONTANA Department of Transportation</div></div>			DESIGNED BY L MOREY		08/2025		PROJECT NAME AUGUSTA INTERCHANGE-NORTHEAST	
<div>SIGNING PLANS</div>		REVIEWED BY N THOLT		08/2025		COUNTY LEWIS AND CLARK		
		CHECKED BY N STYREN		08/2025		PROJECT ID IM 15-4(178)229		
						UPN 10543000		
1/5/2026 9:31 AM							10543000S1PLN001.DWG	



		DESIGNED BY		PROJECT NAME	
		L MOREY	08/2025	AUGUSTA INTERCHANGE-NORTHEAST	
SIGNING PLANS		REVIEWED BY		COUNTY	
		N THOLT	08/2025	LEWIS AND CLARK	
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				UPN	
				10543000SIPLN001.DWG	
1/5/2026 9:31 AM				10543000	


SHEET NO.
S16

PLAN SHEET



 <div>MONTANA Department of Transportation</div>		DESIGNED BY L MOREY		08/2025		PROJECT NAME AUGUSTA INTERCHANGE-NORTHEAST	
<div>SIGNING PLANS</div>		REVIEWED BY N THOLT		08/2025		COUNTY LEWIS AND CLARK	
		CHECKED BY N STYREN		08/2025		PROJECT ID IM 15-4(178)229	
						UPN 10543000	
1/5/2026 9:31 AM		10543000SIPLN001.DWG					
						</	



<div><div>MONTANA Department of Transportation</div></div>			DESIGNED BY		PROJECT NAME	
<div>SIGNING PLANS</div>		L MOREY	08/2025	AUGUSTA INTERCHANGE-NORTHEAST		
		REVIEWED BY		COUNTY		
		N THOLT	08/2025	LEWIS AND CLARK		
		CHECKED BY		PROJECT ID		
		N STYREN	08/2025	IM 15-4(178)229		
		10543000SIPLN001.DWG		UPN		
				10543000		
1/5/2026 9:31 AM						
		PLAN SHEET				
		S19				
		SHEET NO.				



SHEET NO.				PLAN SHEET			
S20							
PROJECT NAME		AUGUSTA INTERCHANGE-NORTHEAST		COUNTY		LEWIS AND CLARK	
DESIGNED BY		L MOREY	08/2025	PROJECT ID		IM 15-4(178)229	
REVIEWED BY		N THOLT	08/2025	UPN		10543000	
CHECKED BY		N STYREN	08/2025	SIGNING PLANS		1/5/2026 9:31 AM	
MONTANA Department of Transportation		10543000SIPLN001.DWG					